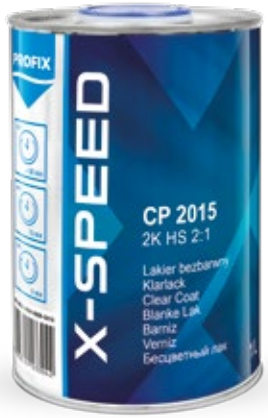
PROFIX



CP 2015

Quick-drying clearcoat 2K HS 2:1 X-Speed

CP 2015 clearcoat, based on high-quality HS resin, stands out for its notable advantage: rapid drying times of 5 minutes at 60°C, 15 minutes at 40°C, and less than 60 minutes at 20°C. The exceptionally high solids content (High Solid) ensures the creation of a high-gloss and intense coating, making it ideal for both small and large-scale applications, particularly well-suited for smart repair work.

An additional benefit lies in its extended open time, allowing the painting of multiple parts simultaneously without generating overspray. **CP 2015** is further distinguished by its high scratch resistance, ensuring lasting durability. Available in 1 and 5-Litre tins, this clearcoat provides a practical and adaptable solution for various painting projects.

PACKAGING	
Volume	Collective packaging
1 l + 0.5 l (hardener)	6 pcs. + 6 pcs.
5 l + 2.5 l (hardener)	4 pcs. + 4 pcs.

- SCRATCH-RESISTANT
- VERY SHORT DRYING TIME
- PERFECT FOR SMART REPAIR
- GIVES A HIGH GLOSS AND INTENSITY
- 1,5X — 1,5 COATS CAN BE APPLIED

SPRAY VISCOSITY
16-20 sec. DIN Flow Cup **4 mm**

RECOMMENDED SIZES FOR PAINT STRAINER
125-190 µm

PAINT EFFICIENCY
8-10 m²/l

POT LIFE
~1 hrs

DRY FILM THICKNESS
1 coat - **~30 µm**

POLISHING
Abrade with **P1500-P2500** range. The polishing can then be carried out with the **Profix polishing system**

MINIMUM SHELF LIFE
CP 2015: 24 months in originally sealed packaging
CP 3015, CP 3015S: 12 months in originally sealed packaging

VOC
LZO VOC
2004/42/WE IIB(d) (420) 420

PROCESS

PROGRESS

SUBSTRATE PREPARATION
Ensure basecoat surface is clean using antistatic cloth before applying clearcoat for a flawless finish

MIXING RATIO
2:1
100 parts of **CP 2015**
50 parts of hardener **CP 3015**
(thinner not to be added)

SPRAY GUN SETTINGS
Nozzle size: **1.2-1.4 mm;**
Operating pressure: HVLP/RP **1.8-2.0 bar;**

APPLICATION
1.5-2 coats

EVAPORATION TIME AFTER APPLICATION
5-10 min after coating at **20°C** and **65%** relative humidity

DRYING

Drying times at 20°C and 65% relative humidity:		
	CP 3015	**CP 3015S**
Dust dryness	15 min	25 min
Non-tacking	25 min	40 min
For assembly	1 hr.	1,5 hrs
Drying times at 40°C and 65% relative humidity:		
For assembly	15 min	20 min
Drying times at 60°C and 65% relative humidity:		
For assembly	5 min	7-8 min

IR DRYING
CP 3015: ~5 min, **CP 3015S:** 7-8 min